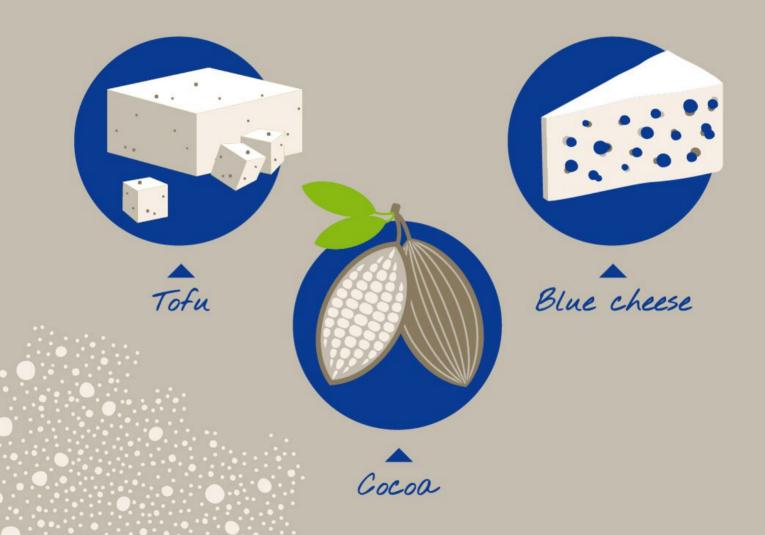
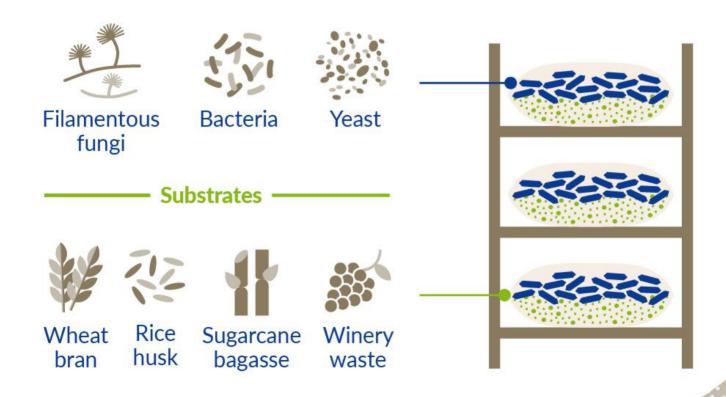
### What is solid-state fermentation?

Solid-state fermentation is a centuries-old method used to produce foods.



### Solid-state fermentation

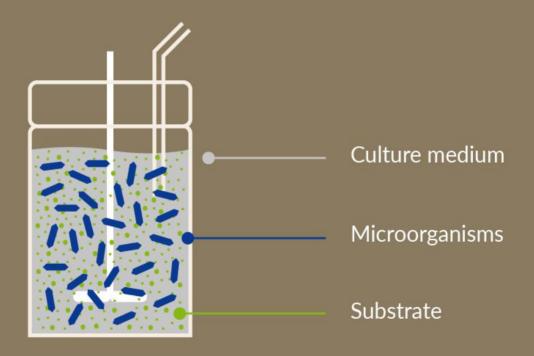
Filamentous fungi or other microorganisms grow on solid materials.



A solution for recycling agro-industrial waste



Unlike submerged fermentation, solid-state fermentation only uses a small amount of liquid.



# Solid-state fermentation has a low environmental footprint

The carbon footprint associated with 50% solid-state fermentation appears to be 50% less than that observed in submerged fermentation\*.



Solid-state fermentation uses less water than submerged fermentation to produce fungal biomass.



Using less water also means that less energy is required to dry the substrate.



Natural matrices and additives further reduce the environmental impact.



In the context of a circular economy, a smart approach to obtaining valuable products from waste and by-products.

\*Economic analysis and environmental impact assessment of three different fermentation processes for fructooligosaccharides production par Mussato & al; 2015

### How does solid-state fermentation work?





Step 1

Step 2

### **Substrate preparation**

Substrate is prepared to have the right conditions for optimal fungal growth.

### Substrate inoculation & fungal multiplication

Sterilised substrate is inoculated and incubated to give the fungus time to grow.

#### How does solid-state fermentation work?



### Step 3

#### Obtaining the desired products

The process leads to three options:

- Separation of microbial biomass from the solid substrate (filtration, centrifugation or sedimentation)
- Extraction of the interest products (solvent extraction, precipitation or chromatography)
- Recovery of the solid substrate transformed by the microorganisms

## Different applications of solid-state fermentation

Solid-state fermentation has applications across many industries. Different applications may use the resulting microorganisms, their enzymes or the modified substrate.



The microorganisms produce metabolites such as enzymes, antibiotics, aroma compounds, antioxidants, biosurfactants, organic acids and ethanol that are useful in the following industries:

- Pharmaceuticals
- Cosmetics
- Paper industry
- Textile industry
- Detergent formulation
- Bioenergy sector
- Food & Feed industries





